



## NAX 238 2K PRIMER

### Product Description:

NAX 238 2K PRIMER is a two component isocyanate cure polyurethane primer for all types of Refinish Topcoat. It has an excellent build, sanding property and also gives a film base for an optimum gloss finish.

### Recommended Uses:

Ideal for use over old finishes in sound condition or primed steel and aluminium.

### Properties:

<b>Colour</b>	: Grey
<b>Texture</b>	: Low Sheen
<b>Drying Time at 25°C – 30°C</b>	
Touch Dry	: 20 - 30 minutes
Handle Dry	: 4 – 16 hours
<b>Low Temperature Stoving</b>	
Handle Dry	: 30 mins x 70°C metal temperature
<b>Pot Life</b>	: 1 – 2 hours at 30°C
<b>Theoretical Coverage</b>	: 13m <sup>2</sup> /litre (For dry film thickness of 35 microns. This is calculated value. The actual loss factor may vary depending on the application condition, method and technique.)

**Application Parameters:**

The parameters given below are general guidelines for spraying. These may have to be adjusted to suit environmental conditions.

<b>Application Method</b>	:	By Compressed Air Spray Spray 2 – 3 coats. Flash-off for 5 – 10 minutes between Coats.
<b>Spraying Viscosity</b>	:	18 – 20 seconds/F#4/Cup
<b>Recommended Dry Film Thickness</b>	:	35 ± 5 microns dry film
<b>Spraying Pressure</b>	:	4.0 – 4.5 kg/cm <sup>2</sup>
<b>Recommended Thinner</b>	:	Nippon Automotive 2K Thinner 343 or 344
<b>Mixing Ratio (by volume)</b>	:	Nax 238 2K Primer (B) : 4 parts Nax 238 2K Primer Hardener (H) : 1 part 2K Thinner 343 or 344 : 2 – 2.5 parts

**Surface Preparation:**

Sand well surface to be coated and ensure that it is free from grease, dirt, rust as well as other contaminants prior to painting

**Safety, Health and Environmental Information:**

Keep container tightly closed and keep out of reach of children or away from food and drink. Ensure good ventilation during application and drying. When applying paint, it is advisable to wear eye protection and aspirator. In case of contact with eye, rinse with plenty of water immediately and seek medical advice. Paint must always be stored in a cool place. When transporting paint, care must be taken. Always keep container in a secure upright position. Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations.

**Note:**

*The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.*

*We reserve the right to alter the given data without notice.*

**Standard Packing** : 1 Litre of Base with 250ml of Hardener