
	<p>Nax Premila 8000 BASE COAT SYSTEM</p>		<p>Technical Information</p>	<p>Version 1, 02/2016</p>
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PRODUCT DESCRIPTION

NAX PREMILA 8000 (Base Coat System) is 1-pack base coat for metallic and pearl color, use in clear over base system. It is an easy-to-apply, fast drying and suitable for use on car and other vehicle.



Paint system

- Easy to spot repair
- Fast drying
- High build
- Easy to spray application, no mottling





Substrate preparation

- Ensure that surface on the previous coat was clean and dry free from dirt, rust, grease, oil and other foreign matters.
- Primer sanding, dry sanding P320-400(machine) or wet sanding P600-800 (hand)

The Product is suitable strictly for professional use only. The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only.

NIPPON PAINT (M) SDN. BHD. (7516-H)
Lot I-17, Taman Perindustrian Subang Utama,
Jalan SU 4, 40300 Shah Alam,
Selangor Darul Ehsan

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Application Guide



Mixing ratio **General Use**
 NAX PREMILA 8000 1 parts
 THINNER 0.8 – 1.0 part

Thinner

1. NAX PREMILA 503 Standard Thinner
2. NAX PREMILA 505 Extra Slow Thinner

Application window Temperature 15°C to 38°C & Relative Humidity – 20% to 85%
 (Lower temperatures may slow down the curing rate),



Spraying viscosity

Viscosity/sec	@ 25°C
NK # 2	10 to 12
Ford Cup # 4	13 to 15



Spray gun Gravity Feed
Set-up full pattern, flow – 3 turns from fully closed set-up,
Nozzle size & 1.3 – 1.5 mm,
Spray pressure 3.0 – 4.0 kg/cm³

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Nax Premila 8000



BASE COAT SYSTEM



Technical Information

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Application

	<p>Number of spray coats</p>	<p>2 – 3 single coats</p> <ul style="list-style-type: none"> • Light to medium first coat • Light to medium second coat • Drop third coat <ul style="list-style-type: none"> ○ Recommended dry film thickness – 20 to 25µm ○ Clean the spray gun immediately after use
	<p>Flash-off time</p>	<ul style="list-style-type: none"> • Between coats – 5-10 minutes @ 30°C / 60% R.H. <p><i>* The specified flash times may vary with temperature & air velocity in the spray booth.</i></p>





Drying times

Surface Dry	5 – 10 minutes
Dry to spot repair	30 – 60 minutes
Dry to recoat	5 – 10 minutes

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Product Handling & Safety (for professional use only)

	 <p>Respiratory Mask</p>	 <p>Safety Goggles</p>	 <p>Protective Clothing</p>	 <p>Protective Gloves</p>	 <p>Safety Shoes</p>	<p>Please refer to Material Safety Data Sheets for full health & safety details and product can labels. Safety & Risk Phrases: Hardeners contains polyisocyanates and therefore safety precautions must be taken while use</p>
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Warning

- Flammable liquid and vapor
- Harmful, if swallowed
- Toxic, if inhaled (vapor)
- Causes skin irritation
- Causes serious eye irritation
- May causes allergy or asthma symptoms or breathing difficulties if inhaled
- Toxic to aquatic life
- Store in a closed container.
- Avoid release to the environment.
- Keep away from heat/sparks/open flames/hot surfaces.
- Keep container tightly closed.
- Do not allow to get in eyes, on skin, or on clothing.
- Wear protective gloves/protective clothing/eye protection/face protection.
- IF INHALED: if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- IF COMES IN CONTACT WITH EYES: Rinse cautiously with excess water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

For further information please contact:
TECHNICAL DEPARTMENT, NIPPON PAINT MALAYSIA

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