



## NAX 9300 2K CLEAR

### **Product Description:**

*Nax 9300 2K Clear* is a two-pack high grade and high gloss polyurethane clearcoat suitable for touch-up re-spray of vehicle. It is recommended for use over Nax Premila 8000 series metallic paint.

### **Recommended Uses:**

Ideal for use on Nax Premila 8000 series metallic paint.

### **Properties:**

#### **Drying Time at 25°C – 30°C**

Touch Dry : 20 - 30 minutes  
Handle Dry (light pressure) : Minimum 3 hours

#### **Low Temperature Stoving**

Handle Dry (light pressure) : 40 mins x 60°C metal temperature  
: 30 mins x 70°C metal temperature

**Pot Life** : 4 hours at 25°C - 30°C.

**Theoretical Coverage** : 11m<sup>2</sup>/litre  
(For dry film thickness of 35 microns. This is calculated value. The actual loss factor may vary depending on the application condition, method and technique.)

**Application Parameters:**

The parameters given below are general guidelines for spraying. These may have to be adjusted to suit environmental conditions.

<b>Application Method</b>	:	By Compressed Air Spray	
		Spray 2 – 3 coats. Flash-off for 2-4 minutes between coats.	
<b>Spray Viscosity</b>	:	15 – 17 seconds/F#4/Cup	
<b>Dilution</b>	:	Max. 10% Nax Premila 503 SD Thinner.	
<b>Recommended Dry Film Thickness</b>	:	35 ± 5 microns dry film	
<b>Spray Pressure</b>	:	4.0 – 4.5 kg/cm <sup>2</sup>	
<b>Recommended Thinner</b>	:	Nax Premila 503 Thinner	
<b>Recommended Hardener</b>	:	Nax 300 2K Hardener	
<b>Mixing Ratio (by volume)</b>	:	Nax 9300 2K Clear	: 4 parts
		Nax 300 2K Hardener	: 1 part

**Surface Preparation:**

All surfaces must be clean and dry. Apply primer (optional) followed by Nax Premila 8000 series metallic paint, followed by Nax 9300 2K Clear.

**Safety, Health and Environmental Information:**

Keep container tightly closed and keep out of reach of children or away from food and drink. Ensure good ventilation during application and drying. When applying paint, it is advisable to wear eye protection and aspirator. In case of contact with eye, rinse with plenty of water immediately and seek medical advice. Paint must always be stored in a cool place. When transporting paint, care must be taken. Always keep container in a secure upright position. Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations.

**Note:**

*The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.*

*We reserve the right to alter the given data without notice.*

**Standard Packing** : 1 Litre of Base with 250ml of Hardener