



nax Premila 9400 Top Coat Clear 4:1 Ratio

Type	Premium 2K Acrylic Urethane Clear
Uses	It is applied on metallic, pearl or crystal colours to provide excellent gloss holdout and good appearance. Also, it is ideal for all spray applications from spot repair to completely respraying.
Key Features	<ol style="list-style-type: none"> 1) High solid and excellent gloss holdout 2) Fast dry 3) Can be applied on NC lacquer, acrylic lacquer and 2K urethane paint 4) Excellent chemical and UV resistance
Colour	Clear
Sanding/Drying Time	Surface dry : 7-10 mins Hard dry : 40-50 mins Dry to spot repair: >1 hour Dry to polishing : >6 hours
Standard Packing	Nax Premila 9400 Top Coat Clear (Base) : 1 Litre Nax 410 2K Hardener (Hard) : 0.25 Litre
Surface Preparation	Ensure the surface of the previous coat is clean and dry, free from dirt, rust, grease oil and other foreign matters.

Paint Preparation	Mixing Ratio
Nax Premila 9400 Top Coat Clear	4 Part
Nax 410 2K Hardener	1 part
Nax Premila 500 Standard Thinner	0-10%
For Flexible material such as bumper & spoiler	
Nax Premila 9400 Top Coat Clear	4 Part
Nax Softener	0.5 Part
Nax 410 2K Hardener	1 Part
Nax Premila 500 Standard Thinner	0-10%

Continued for Nax Premila 9400 Top Coat Clear

Pot Life	4 hours after mixed
Application Method	Air Spray gun Spray viscosity: NK #2 13-15 sec/25°C : Ford #4 16-18 sec/°C No of coats : 2-3 coats Gun distance : 15-20cm Air pressure : 3.0-4.0kg/cm ² Spray gun Suction feed : 1.4-1.8mm Gravity feed : 1.3-1.5mm
Dry Film Thickness	40-60 microns